FXM / FXH Series
INSTRUCTION MANUAL

TCD220028AA
Autonics

Thank you for choosing our Autonics product.
Read and understand the instruction mani
ead andunderstand the instruction manual and manual thoroughly befor sing the product.
For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.
keepthis instruction manual in a place where you ca
Keep this instruction manualin a place where you can find easily.
The specifications, dimensions, etc. are subbect to change without notice for product
Follow Autonics website for the latest information.

## Safety Considerations

Observe all 'SafetyC Considerations' for safe and proper operation to avoid hazards - $\triangle$ symbol indicates caution due to special clicumstanceses in which hazardds may occur
$\triangle$ Warning Failure to follow instructions may result in serious injury or death.

1. Faii-safe device must be installed when using the unit with machinery that
may cause serious iniury or substantia economic loss. (e.g. nuclear power may cause serious injury or substantial economic loss. (e.e.s. uccear power
control, medical equipment, ships, vehicles, railways, aircratt, combustion

2. Do mot not use the tunit in the place where flam famble / explosive / corrossive gas, humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present.
Failure to fol
3. Install on a device panel to use

Failure to follow this instruction may result in fire or electric shock.
04. Do ont connect, repair, or inspect the unit while connected to a power
source.
Fillueto follow whis instruction may result in fire o relectric shock.
05. Check ' Connections' before wiring.
Failure to fillows this instruction may. result in fire.
06. Do not disassemble or modify the unit. Failure to follow this instruction may result fire or electric shock.
$\triangle$ Caution Failure to follow instructions may resultin injury or product damage.

1. When connecting the power/ sensor input and relay output, use AWG 20
$(0.50$
$\mathrm{mm}^{2}$ ) cable or over, and tighten the terminal screw with a tightening

2. Use the unit within the rated specifications.
3. Usea a dry clotht ho cleaent hte unit, and do not uot use water or organaic solvent.
4. Keep the product away from metal chip, dust, and wire residue which flow
5. Keep the product away from metal chip, dust, and wire residue we wnit.
into the unit.
Failue to follow this instruction may result in fire or product damage.

## Cautions during Use

Follow instructions in 'Cautions during Use'
Otherwise, it may cause unexpected accidents.
 disconnecting the power.
When the countrin operating in case of contact input, set count speed to low speed
mode 11 cos or 30 cps $)$ to operate. If setto high speed mode $(2 k, 5 \mathrm{kcps}$ ) counting Mode ( 1 c css or 30 cps s) to operate. If set to high speed mode ( $2 \mathrm{k}, 5 \mathrm{kcps}$ ) counting
 Do not use near the equipment which generates strong magnetic force or high
equency noise.

Altitude max. 2.000
Polution degree 2


Detach the Case or DIP Switch Cover


| DIP Switch Setting |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DIP SW1 |  |  |  |  |  | - Detach the case or cover of DIP switch and proceed the settings. See the 'Detach the Case or DIP Switch Cover - How to change the settings: power OFF $\rightarrow$ change settings $\rightarrow$ power ON $\rightarrow$ press [RESET] key or input the RESET signal ( $\geq 20 \mathrm{~ms}$ ) to the external$\square$ DIP SW2 |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |
| sw1 | $\frac{\text { Func }}{\text { Cunc }}$ |  |  |  | Defauts | SW2 | Function |  |  | Defauts |
| $\frac{1}{2}$ | Input operation <br> mode |  |  | Timer <br> Timerange | $\frac{\text { OFF }}{\text { OFF }}$ | 1 | $\begin{gathered} \text { cppl, } \\ \text { inputh } \end{gathered}$ |  | HBTT, RESET | OFF |
| 3 |  |  |  | OFF | 2 | Max.co | couting |  | OFF |
| 4 | Count up / count down Output operation mode ${ }^{\text {01I }}$ |  |  |  | OfF |  |  |  |  |  |
| 5,6, |  |  |  |  | OfF | 4 | Counte | Ite/Timer |  | ON |
| 8 | Output operation mode ${ }^{017}$ OUT1 One-shot output ${ }^{02}$ |  |  |  | OFF | 5 | Memo | oryetentio |  | OFF |
| 01) Except the indicator model. <br> 02) Only for 2 -stage setting model <br> - [Counter] Input operation mode |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  | - Output operation mode <br> (1-stage / 2-stage setting model) |  |  |  |  |
| sw1 |  |  | Countup / count down \& input operation mode |  |  | SW1 |  |  | Output operation mode |  |
| 4 | 3 | 2 |  |  |  |  | 7 | 6 |  |  |  |
| OFF | OfF | OfF | $\begin{aligned} & \text { count } \\ & \text { up } \end{aligned}$ | Up/ Down-A(command) |  | Off | OfF | OfF |  |  |
| OFF | OFF | on |  | Up $\begin{aligned} & \text { Up / own-B } \\ & \text { (individua) }\end{aligned}$ |  | OFF | ON | OFF |  |  |
|  |  |  |  | Up/Down-C (phase difference) |  | OFF | ON | ON |  |  |
| OFF | ON | OFF |  |  |  | ON | OfF | Off | k |  |
| OFF | ON | on |  | UP |  | ON | OFF | on |  |  |
| on | OFF | OfF | $\begin{array}{\|l\|l\|l\|l\|l\|} \text { count } \end{array}$ | $\begin{aligned} & \text { Up/ Down-D } \\ & \text { (command) } \end{aligned}$ |  | ON | ON | OFF |  |  |
| on | Off | on |  | Unt Dow |  | - OUT1 One-shot output (2-stage setting model) |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| ON | on | OFF |  | $\begin{aligned} & \text { Wn Down-F } \\ & \text { (phasedifferece) } \\ & \text { (p) } \end{aligned}$ |  | SW1-8 |  |  | OUT1 One-shot output |  |
| ON | ON | ON |  | Down |  | ON |  |  | Oneshot |  |
|  |  |  |  |  |  | OFF |  |  | Hold |  | - [Timer] Time range


| sw1 |  |  | Time range |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 3 | 21 | 1 | 4-digit 6- | 6-digit | 8-digit |
| OFF | OfF O | OFF |  | 99999.9 | 999999.99 5 |
| Off | Off O | ON | 999.95 999 | 99999 s | 999999.9 s |
| OfF | ON 0 | OFF | 9999 s | 99 m 5.99 s | 99999999 |
| OfF | on | ON | 99m59 s 99 | 999 m 59.9 s | 99999 m 59.9 s |
| ON | OfF O | OFF | 999.9 m 999 | 99999.9 m | 999999.9 m |
| ON | Off O | ON | 99h59 m 99 | 99 h 9 m 59 s | 999 59 m m 59.9 s |
| ON | ON 0 | OFF | 999.9 h 999 | 9999 59 m | 9999 59 m 59 s |
| ON | on | ON | 9999 h 999 | 99999.9 | 99999 59.9 m |
| - Input logic |  |  |  | - Counter / Timer |  |
| SW2-1 |  |  | Input logic | SW2-4 | Counter / Timer |
| ON |  |  | NPN (no-voltage input) | t) $0^{0 N}$ | Counter |
| OfF |  |  | PNP (voltage input) | OfF | Timer |
| - [Counter] Max. counting speed |  |  |  | - Memory retention |  |
| SW2 |  |  |  | SW2-5 | Memory retention |
| 3 | 2 |  |  | O | $\times$ |
| OFF | ON | 1 cps |  | OfF | $\bigcirc$ |
| OFF | OFF |  |  |  |

