TCD220045AA

Thank ou for choosing our Autonics product.
Read and understand the instruction manu
ead and nderstand sing the product.
For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.
keep thi instruction manual in a place whereyou cal
Teep speciifictions, dimensions, etc. are subiect to chanange easily
he specifications, dimensions, etc. are subject to change without notice for product improvement. Some models mey be discontinued
Follow Autoonics website for the latest information.

## Safety Considerations

- observe all 'Safety Considerations' for safe and proper operation to avoid hazards. - $\Delta$ symbol indicates caution due to special circumstances in which hazards may occur
$\triangle$ Warning Failure to follow instructions may result in serious injury or death.

1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial ecconomic loss. (e.g. nuctear power
control, medical equipment, ships, vehicles, railways, aircraft, combustion control, medical equipment, ships, vehicles, railways, aircraft, combustio
apparatus s.afety equipment, crimeldis isaster preveention devices, etc.)
ape
O2. Diluret of oflow whis instruction may yesult in persona) injurf, economic Coss or high humidity, direct sunlight, radiant heat, vibration, impact or salinity
may be present. mai be present.

Wthisinstruction may result in explosion of fire.
Failure to follow this instruction may resut in fire or electric sho
04. Do not connect, repair, or inspect the unit while connected to a power
source.

F5. Cailure to follow this instruction may result in fire orelectric shock.
06. Do not disassemble or modify the esult in fire
06. Do not disassemble or modity the unit.
Failure to follow this instruction may result in fire or electric shock.
$\triangle$ Caution Failure to follow instructions may result in injury or product damage.

1. When connecting the power/sensor input and relay output , use AWG 20
$(0.50$
mm
$10.50 \mathrm{~mm}^{2}$ ) cable or over, and tighten the termina
torque of 0.74 to 0.90 Nm . 02. Failure to follow this instruction may result in malf


O4. Keep the product away from metal chip, dust, and wire residue which flow
into the unit. into the unit.
Failure to oflow this instruction may result in fire or product damage.

## Cautions during Use

- Follow instructions in 'Cautions during Use'.
Otherwise, it may cause unexpected accidents.
- When supplyingor turning of the o owere use swa swith or etc. to avoid chattering, disconnecting the power.
- In order to bock peripheral curent, use isolation transformer which of secondary part
is not grounded to supply opererto the external inputdevice


Do not connect two or more timers with only one input contact or transistor
simultaneously.
 Keep away from high voltage ines or power lines to prevent inductive noise.In case
installing yower line and inputsignal line closely, use line fiter orvaristor at power line Do not use near the equuipment which which generates strong magnetic force or high
Jo not use near heequipmentwe whise
This unit may be used in the following environments.
lequency noise e used in the following environments.
his untits mors (in the environment condition rated in 'Specificatio

Pollution degree 2

- nstallation category



## Connections

$\triangle$ Caution
Refer to the 'specifications' for checking the power supply and control output. - The LE4S model: Be sure to use terminal No. 2 as the common terminal to connect
terminals No. 1,3, and 4.
Failure to follow this instuction may result in product malfunction
■ LE4S


## - IE4SA




- Some parameters are activated / deactivated depending on th
other parameters. Referto to the description of each parameter.

Solter parameters. Refer to the description of each parameter.

- If the settings are changed, all outputs to be boff and reset the current values when
- [eturning to RUN mode.

| Parameter |  | Display | Defauts | Setting range | Model | Display |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ${ }^{1-1}$ | $\begin{aligned} & \text { Output } \\ & \text { operation } \\ & \text { mode } \end{aligned}$ | out.n | ond | - Refer to the output operation mode. |  |  |
| 1-2 | Timerange | t.rnt | 99.99 | $\begin{array}{\|l\|} \hline \text { - Refer to the table } \\ \text { below. } \end{array}$ |  | 1-1. Output operation mode: Group |
| ${ }^{1.3}$ | One-shot output time | oute. | 00.50 | 0.01 to99.99sec | comm | $\begin{gathered} \text { 1-1.1.Output } \\ \text { operation } \\ \text { mode:OND. } 2 \end{gathered}$ |
| 1.4 | T.off timerange | pf.rc | 99.99 |  |  | 1-1. Output |
| 1.5 | T.on <br> time range | onns | 99.99 | - Ref |  |  |
| ${ }^{1.6}$ | T1 <br> time range | tirs | 99.99 |  | [LE4SA] | 1-1.0utput |
| ${ }^{1.7}$ | ${ }_{\text {timerange }}$ | t2.r 5 | 99.99 |  | [LE4SA] | mode:Group 3 |
| 1.8 | Time <br> UP / DOWN | U-d | UP | UP: $0 \rightarrow$ setting time DN: setting time $\rightarrow 0$ | Comm. |  |
| 1.9 | Width of min. input signal | 1 0.6 | 20 | $1,20 \mathrm{~ms}$ <br> - Set the min. width of RESET, START, INHIBIT input signals | [LE45] |  |
| 1-10 | Output contacter | Font | c. 15 | 1C.1C: Time limit 1c + Instantaneous 1c 2C: Time limit2c | [LE4SA] |  |
|  | Backlight | bLu | on | ON, OFF | Comm. |  |
|  | Keylock | lost | L.off |  | ${ }_{\text {[LE4S] }}$ |  |


| $\begin{aligned} & \text { 0.1) 1-1.1.04 } \\ & \cdot[\text { [Table] } \end{aligned}$ |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Unit | SEC | SEC | SEC | SEC | MS | M | , |
| Display | 9.999 | 99.99 | 999.9 | 999 | 99m59s | 999.9m | 9999m |
| Range | $\left\lvert\, \begin{aligned} & \text { o.0.019 to } \\ & 9.9995 \\ & \hline \end{aligned}\right.$ | $\begin{aligned} & \hline 0.01 \text { s to } \\ & 99.99 \mathrm{~s} \end{aligned}$ | $\begin{aligned} & 0.15 t o \\ & \hline 99995 \end{aligned}$ | $\begin{array}{\|c} 1.50 \\ \hline 99959 \\ \hline 9995 \end{array}$ | $\begin{array}{\|c} \substack{\text { omstot } \\ 99 m 995} \end{array}$ | 0.1 m to 999.9 m | $\begin{aligned} & 1 \mathrm{~m} \text { to } \\ & 9999 \mathrm{~m} \end{aligned}$ |
| Unit | HM | H | H | H |  |  |  |
| Display | 9955m | 99,9h | 999.9 | 9999 |  |  |  |
| Range | 0h1m to | $\begin{aligned} & \text { 0.01h to } \\ & 99.99 \mathrm{~h} \end{aligned}$ | $\begin{array}{\|l\|l\|l\|l\|l\|l\|l\|l\|l\|} \hline 099.9 \end{array}$ | $\underset{\substack{\text { in to } \\ 99999}}{ }$ |  |  |  |


| Output Operation Mode |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| For the detailed timing chart for operation output mode, refer to the manual. The output operation mode differs depending on each model. |  |  |  |  |  |
| Group | Output operation mode |  | LEAS | LE44A | Time setting |
| Group 1 | OND | ON Deay | $\bigcirc$ | $\bigcirc$ | Time |
|  | OND. 1 | ON Delay 1 |  |  |  |
|  | OND. 2 | ON Delay 2 |  | $\bigcirc$ |  |
|  | INT | Inteval |  | , |  |
|  | INT. 1 | Interal 1 |  |  |  |
|  | OFD | OFF Delay |  | - |  |
|  | INTG | Integration time |  |  |  |
| Group 2 | FLK | Ficker | $\bigcirc$ | $\bigcirc$ | t.ofF, t.on |
|  | FLK. 1 | Flicker 1 |  |  | t.orf,t.on |
|  | NFD | ON - OfF Delay |  |  | OndoEfd |
|  | NFD. 1 | ON-OFF Delay 1 |  |  | on., off.o |
| Group 3 | S-D | Star-Deta |  | $\bigcirc$ | $t-1, t-2$ |
|  | Twn | Twin |  |  |  |
|  | TWN. 1 | Twin 1 |  |  |  |

## Parameter Setting

| Specifications |  |  |  |
| :---: | :---: | :---: | :---: |
| Model |  | LE4S | LE4SA |
| Function |  | MUCTİime, MUTTIopeation |  |
| Display method |  | LCD (Backijght) |  |
| Returntime |  | $\leq 100 \mathrm{~ms}$ |  |
| Timeoperation Input signal |  | Signalon Start | PoweroNStart |
|  |  | START,NHBIT, RESET |  |
| Min. Signal widh |  | $\approx 1,20 \mathrm{~ms}$ |  |
| Novortageinut |  | $\begin{array}{\|l\|} \hline \text { Shortcircuitimpedance: } \leq 1 \mathrm{k} \Omega \\ \text { Shotricicititreidualvoltage } \\ : \leq 0.5 \mathrm{VDC} \\ \text { Open-cicruititimpedance: } \geq 100 \mathrm{k} \Omega \\ \hline \end{array}$ |  |
| Controloutput |  | Relay |  |
| Contactlype |  | Time limitsPot (1c) | Time limit DPDT ( (2c), Instantaneous SPDT (1c) (depends on operation mode) |
| Contactcapacity |  | $250 \mathrm{VAC} \sim 5 \mathrm{~A}$, <br> $30 \mathrm{VDC}=5 \mathrm{~A}$ resistive load | 250VAC~3A, $30 V D C=3 A$ resistive load |
| Error | Repeat | $\begin{aligned} & \text { Power on Start } \\ & : \leq \pm 0.011 \% \pm 0.05 \mathrm{sec} \\ & \text { Signal } 0 \mathrm{NStart} \\ & : \leq \pm 0.005 \% \pm 0.03 \mathrm{sec} \end{aligned}$ | $\leq \pm 0.01 \% \pm 0.05 \mathrm{sec}$ |
|  | SET |  |  |
|  | Votage |  |  |
| Approval |  |  |  |
| Unit weight |  | $\approx 98 \mathrm{~g}$ |  |
| Model |  | LE4S | LE4SA |
| Powersupply |  | $24-240 \mathrm{VAC} \sim \pm 10 \% 50 / 60 \mathrm{~Hz}, 24-240 \mathrm{VDC}= \pm 10 \%$ |  |
| Powerconsumption |  | AC: $\leq 4.5 \mathrm{VA}, \mathrm{D}: \leq 2 \mathrm{~W}$ | $A C: \leq 4 V A, D C: \leq 1.6 \mathrm{~W}$ |
| Insulation resistive |  | 100 M 2 (500 VOC $=$ meggee) |  |
| Dielectricstrength |  | 2000 VAC $\sim 50 / 60 \mathrm{Hzforl}$ min |  |
| Noiseimmunity |  | $\pm 2$ WJ square-wavenoisis by noises inulator (pulsewidth 1 us) |  |
| Vibration |  | 0.75 mm double amplitude at frequency of 10 to 55 Hz (for 1 min ) in each $X$ Y, Z direction for 1 hour |  |
| Vibration (malfunction) |  | 0.5 mm double amplitude at frequency of 10 to 55 Hz (for 1 min ) in each $X$, $\mathrm{Y}, \mathrm{Z}$ direction for 10 min |  |
| Shock |  | $300 \mathrm{~m} / \mathrm{s}^{2}(\sim 300)$ i ineach $x, y$ direction for 3 times |  |
| Shock(malfunction) |  | $\left.100 \mathrm{~m} / 3^{2} \sim 10 \mathrm{G}\right)$ neach $\mathrm{x}, \mathrm{Y}, \mathrm{Z}$ direction for 3 times |  |
| Relay life cycle |  | Mechanical: $\geq 10,000,000$ operations Electrical: $\geq 100,000$ operations |  |
| Ambient temperature Ambient humidity |  | -10 to $55^{\circ} \mathrm{C}$, storage:-25to $65^{\circ} \mathrm{C}$ ( (ofreeing or condensation) |  |
|  |  | $351085 \%$ RH, Storage: 35 to $85 \%$ RH ( (no freeing orcondensation) |  |

