(NO:2021.04)



NXZ Series Automatic Transfer Switch

User Instructions

Standard: IEC/EN 60947-6-1

A Safety Warning

- 1 Only professional technicians are allowed for installation and maintenance.
- 2 Installation in any damp, condensed-phase environment with inflammable and explosive gas is forbidden.
- 3 You are prohibited from touching the conductive part when the product is operating.
- 4 Do not install the product at places where gas medium can cause metal corrosion and insulatin damage.
- S After installing the product, finishing the inspection of load side line and splitting the fire-resistance circuit, the controller must be set to "Manual" position and the product must be set to split position. Switch the controller to "Auto" position after line fault is eliminated.
- (5) To avoid dangerous accidents, the products should be installed and secured according to the instructions.
- This product is applicable to environment A. The product will generate harmful electromagnetic interference if used in environment B, in which case, user should take proper protective measures.

1 Applicatin Information

a) The normal operating ambient temperature of the product is - 5 °C \sim + 40 °C;

Note: if it is used within the range of - 35 $^\circ C$ \sim + 70 $^\circ C$, please consult with the manufacturer.

- b) If the altitude exceeds 2,000m, please consult with the manufacturer;
- c) Class of pollution: Class 3;
- d) Main circuit installation category: Ⅲ;
- e) Enclosure protection class: IP20.

2 Inspection and Test

Inspection



Figure 1 Inspection

Product model		del	NXZ-125	NXZ-250	NXZ-630	Note			
Specification of mounting screw and nut		4	M4×60,M4	M5×70,M5	M8×100,M8				
Flash	3P	8							
barrier	4P	9	9	থ	9	Chandraud			
External	Type A	5	📬 ×1 🔇	😭 ×3 🛛 🐨	×1	Stanuaru			
terminal Type		6	📬 ×1 🛛 🕻						
Wire		1		2 m					
Wire holder		1		Optional, for split type installation of display module, indicated when ordering.					
Wire holder mounting screw		2							
Mounting screws and nuts		2							
\land	Determine product technical parameters.								

Manual debugging



Figure 2 Manual debugging



The installation, operation and maintenance of the product are only carried out by qualified professional.

Power -on test



Figure 3-1 Power -on test



Manual mode

Start-up mode of fire control



3 Outline and Installation Size

Outline and Installation Size of NXZ-125~630



Figure 4 Outline and Installation Size of NXZ-125~630

Tabla 1 Manual debugging

Unit: mm

Product	Outline size											Installation size			
model	А	В	B1	E	F	G	L	н	H1	H2	H3	H4	A1	D	d
NXZ-125	245	130	220	21.5	30	4.5	5.5	126	21	71	107.5	21	229.5	113	4.5
NXZ-250	295	175	304	27.5	35	6	8	175	29	99	146	29	275	152	6
NXZ-630	436	272	461	43	58	9	13	230	41	131	192	41	400	240	9

4 Installation and Wiring

Installation method



4P product wiring diagram

Figure 5 Installation method

Wire connection



Figure 6 Wire connection

	Tabla 3	Sectional	area,	width	and	number	of	copper	wire
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Unit: mm

Product model	а	b	с	Cable specifications	Number of conductors allowed to be clamped into the terminal
NXZ-125	8	21.5	6	25~50mm²	1
NXZ-250	10	27.5	8	70~120mm ²	1
		43	12	185mm²(≤320A)	1
NW7 630	15			240mm ² (400A)	1
NXZ-630				150mm²(500A)	2
				185mm ² (630A)	2

Product model	NXZ-125	NXZ-250	NXZ-630	
Specification of binding screw	M6×16	M8×20	M12×35	
Torque	6N-m	12N·m	30N-m	
Wrench	6	6	10	



Signal and control terminal wiring





Note: Only communication terminal wiring is added to type B controller on the basis of the signal and control terminal wiring of type A controller.



Figure 8 Type B controller





Figure 9 Typical application



1. Any form of electrical connection is prohibited between the two groups of terminals; otherwise it may result in the burn-out of controller!



 Terminals 401 and 402 of type A and type B controllers can be connected with passive closing signal only to achieve fire control linkage. If they are directly connected to any active signal, the controller will be burnt out.

5 Installation of Isolation Padlock



Figure 10 Installation of isolation padlock

6 Split-type Display Module

Outline size



Figure 11 Split-type display module

Installation cabinet opening size (mm)







Split (cabinet surface) installation of display module













Figure 13 Split installation of display module

Display and Operation Interface





Figure 14 Display and operation interface

- Indication of automatic and manual operating modes;
- Indication of state setting;
- Indication of generator start-up signal;
- Indication of fire control linkage function start-up;
- The display area of normal power state parameters shows normal supply voltage parameters with switching delay time in the state and of operation, and shows setting items parameters in the setting state;
- ⑥ The display area of alternative power state parameters shows standby alternative voltage parameters and return delay time in the operating state and setting parameters in the setting state;
- Setting button (press this button to enter the parameter setting menu of controller);
- ⑧ Select button of automatic / manual switching mode

It is used to select the automatic / manual switching mode in normal use and to save and exit in the setting state;

④ Off button

In the manual control mode, if any of the two circuits of power supply is normal, press this button to switch to the off position, while in the setting state, this button is used to set parameter decrease;

- Switching button of normal power supply In the manual control mode, if the switch is in the alternative position, press this button to switch to the normal power supply, while in the setting state, this button is used as the page-up button of setting items;
- ③ Switching button of alternative power supply

In the manual control mode, if the switch is in the normal position, press this button to switch to the alternative power supply, while in the setting state, this button is used as the page-down button of setting items;

4 +button

This button is used to set parameter increase in the setting state.



Parameter setting of controller display module

Figure 15 Parameter setting of controller display module



Figure 16 Parameter setting for communication function

(Note: Please ask our after-sales service staff for communication protocol.)

Button instruction:

When the controller is in operation, press the setting button to set the interface of parameter setting menu, and press " \blacksquare " and " \blacksquare " in the setting menu to page up/down the setting items. Press the automatic / manual button to exit the setting menu; press " \blacksquare " and " \blacksquare " to modify parameters.

Note: The parameter settings for display module and communication function default as follows:

Setting of undervoltage switching value: Default to 187V, user-settable 160V~200V;

Setting of overvoltage switching value: Default to 263V, user-settable 240V~290V;

Setting of switching delay: Default to 5s, user-settable 0s~300s;

Setting of return delay: Default to 5s, user-settable 0s~300s;

Setting of generator start-up delay: Default to 5s, user-settable 0s~300s;

Setting of generator shutdown delay: Default to 5s, user-settable 0s~300s;

Switching and power mode: Default setting: automatic charge and automatic recovery (grid - grid), and user can set automatic charge and no automatic recovery (grid - grid), automatic charge and automatic recovery (grid - power generation);

Default parameter setting for communication function: address: 1; baud rate: 9600bps; parity check bit: odd parity; data bits: 8; stop bit: 1.



Motion flow of controller

Flow Chart of Automatic Charge and Automatic Recovery (Grid - Grid) of Controller



Flow Chart of Automatic Charge and No Automatic Recovery (Grid - Grid) of Controller



Flow Chart of Automatic Charge and Automatic Recovery (Grid - Power Generation) of Controller

I: Normal power supply

II: Alternative power supply T1: Switching delay time

Failure of normal power supply, time before disconnection of I T2: Return delay time

Recovery of normal power supply, time before disconnection of II

T3: Generator start-up delay time: 0s~300s adjustable

T4: Generator shutdown delay time: 0s~300s adjustable

Figure 17 Motion flow of controller

8 Installation of Flash Barrier

Inter-phase flash barrier



Figure 18 Inter-phase flash barrier

operation. @Do not operate the product with wet hands. @Check if the wiring is correct. @After installation, the insulation resistance to the ground shall not be less than 10m Ω. Before insulation test,

①Be sure to install flash barriers before product

please pull out the product controller first.

9 Common Faults and Solutions

Table 4 Non-common Faults and Solutions

Description	Causes and solutions			
The state of fire control linkage remains after the fire control linkage signal of terminals 401 and 402 of the controller is removed.	After the signal is removed, the user needs to press any key to exit the fire control linkage state and resume the normal state of operation.			
When the normal power supply or alternative power supply fails, the product cannot be manually or automatically switched to the failed circuit of power supply.	The controller will not switch on and connect to the failed power supply either manually or automatically when it identifies the failure of normal power supply or alternative power supply, unless it is switched on with the handle.			
In automatic state, when the normal power supply recovers from the fault to the set undervoltage switching value, the product does not switch automatically.	The undervoltage switching value and recovery value of the controller have +10V return difference, and the overvoltage switching value and recovery value have -10V return difference, so the power supply recovery value must exceed the switching value plus the return difference.			

Description	Causes	Solutions		
The indicator lamp of controller is not	Poor contact at incoming line terminal.	Make sure the incoming line terminal is firmly connected and in good contact.		
on after powering up.	Failure of the fuse on the controller.	Install a new fuse.		
	Poor contract of corresponding phase wiring.	Eliminate the wiring failure.		
Phase loss of controller.	Corresponding phase voltage is lower than the set undervoltage.	Power failure, switch to the normal power supply.		
The controller displays the failure of normal switch in switching.	The controller is in manual state.	Move the orange button to the electric position.		
The controller displays the voltage of phases A, B and C above 300V.	One circuit of power supply of the product is not connected to the zero line or the N pole of the product is connected to the live wire by mistake.	Conduct wiring correctly as per the instructions (main circuit). Incorrect connection to the live wire may burn out the controller.		

Table 5 Common Faults and Solutions

10 Warranty

Under the normal storage and transportation conditions and on the premise that the product packaging or product itself is in good condition, the warranty period of the product is 36 months from the date of production, and the following situations are not covered by the warranty:

1)Damage caused by user' s improper use, storage and maintenance.

2)Damage caused by the organization or personnel not designated by the company or by the user's own dismounting and repair.

3)The product exceeds the warranty period.

4)Damage caused by force majeure.

11 Environmental Protection

In order to protect the environment, the product or product parts should be disposed of according to the industrial waste treatment process, or be sent to the recycling station for assortment, dismantling and recycling.





NXZ Series Automatic Transfer Switch User Instructions

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